

# Montage Fix

## Montage Adhesive

### Product Description:

Bostik Montage Fix Rapid is a highly adhesive, polyurethane-based adhesive with filling quality. It is cured with humidity and used for bonding all common construction materials, mainly wooden materials.

### Areas of applications:

- For bonding metal, concrete, PVC, polyester and similar materials, particularly wood,
- In furniture manufacturing and wood works
- In the manufacturing and montage of wooden door and window frames,
- For bonding bricks, ceramics, natural stones, etc.
- For bonding some insulating materials, such as polystyrene and polyurethane foam,
- In some sea vehicles such as yachts and boats.

### Features:

- Excellent bonding on many surfaces
- Suitable for use in vertical and horizontal surfaces; flowing does not occur
- Low consumption, economical
- Excellent resistance to humidity and air conditions (D4 according to DIN EN 204)
- Easy to use
- Fast drying
- Applicable indoors and outdoors
- Resistant to chemicals
- Solvent-free
- No volume loss
- Applicable in slightly humid surfaces
- Odourless

### Technical data:

|                 |              |
|-----------------|--------------|
| Colour          | Light yellow |
| Density (gr/ml) | 1,20 ± 0,05  |
| Viscosity       | Thixotropic  |
| Open time       | 30 ± 5 min   |
| Run Temperature | +5°C - +30°C |
| Volume Loss     | None         |

### Preparing the substrate:

- The application surfaces should be clean, dry and grease- and dust-free.
- Slightly dampening the surfaces will shorten the adhesion period and increase the adhesion strength.

### Application:

- Since Bostik Montage Fix has excellent adhesion strength, it should be applied on only one of the surface in a thin layer.
- The adhered materials should be pressed for minimum 2 hours.

### Cleaning after application :

The newly applied adhesive should be cleaned with acetone.

### Safety:

It contains diphenylmethane diisocyanate.

### Packaging:

290 ml composite cartridge / 25 pcs in one box

### Storage:

- They should be protected from water, frost and adverse air conditions.
- They should be kept dry and cool on wooden palettes.
- The opened products should be consumed immediately.

- Maximum 8 boxes can be stacked on each other.
- Shelf life is maximum 1 year conditional to complying with the abovementioned storage conditions.

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BOSTIK is only responsible for the product quality and cannot be held responsible for its mis-use except for the recommendations regarding where and/or how the product shall be used. This technical bulletin hereby is valid until it is renewed. BOSTIK's right to amend the products in accordance with technical developments is reserved.

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