

315 Çeko Bond

Epoxy Adhesive

Product Description:

315 Çeko Bond is a two-component, synthetic resin-based, epoxy adhesive with filling quality.

Areas of applications:

- For the adhesion of some materials such as iron, aluminium, metal sheet, brass, glass, cardboard, leather, concrete, tile, marble, wood, ebonite
- In the correction of casting defects, sampling and moulding works
- For bonnet and radiator works of transfer vehicles
- Warning: it is not suitable for adhering polyethylene, teflon, silicone rubber, soft PVC and similar materials

Features:

- Two-component adhesive
- Freezing property

Technical data:

| | |
|----------------------------------|---------------------------|
| Colour | Transparent, white, brown |
| Shore A hardness (DIN 53505) | 95 ± 5 |
| Employment time (min) (at +23°C) | 60 - 180 |
| Hardening time (h) (at +23°C) | 16 |
| Hardening time (h) (at +50°C) | 7 |

Technical data are approximately provided according to a temperature of + 20°C and a relative humidity of 50%.

Preparing the substrate:

- The application surfaces should be clean, dry and grease- and dust-free. They should be sanded if possible.
- The required amount is calculated and A and B components are mixed equally (1:1)
- The employment time is restricted since the reaction begins with the mixing.
- For the tin packages, the materials in each tin should be mixed in itself. Each tin should be stirred with a different stirrer.

Application:

- The prepared mixture is spread on the substrates in a thin film. After the parts are combined, the misaligned ones are fixed and prevented until the material hardens.
- If the material is to be filled in any other gaps before it is adhered, the parts should be fixed first and then the gaps should be filled without overflow.

Cleaning after the application:

It can be cleaned with white spirit or alcohol within 10 minutes.

Packaging:

A component: 1 kg tin / 5 pcs in a parcel

B component: 1 kg tin / 5 pcs in a parcel

Storage:

- They should be protected from water, frost and adverse air conditions.
- They should be kept dry and cool.
- Shelf life is maximum 1 year conditional to complying with the abovementioned storage conditions.

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